

APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No: **AMMM000024J** Revision No:

This is to certify:

That

Officine Ambrogio Melesi & C. S.r.l. Largo de Vecchi 11, 23813 Cortenova LC, Italy

is an approved manufacturer of **Steel Forgings**

in accordance with

DNV rules for classification – Ships DNV-OS-B101 – Metallic materials DNV class programme – DNV-CP-0247 Steel forgings

and the following particulars:

Application area Forgings for hull structures and equipment

Forgings for shafting and machinery

Forgings for boilers, pressure vessels and piping systems

Stainless steel forgings

Steel type(s) Alloy,

Austenitic stainless, 22Cr duplex stainless, 25Cr duplex stainless

Forging method Open die forging Max. weight See page 2 Heat treatment condition See page 2

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules. Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at Hamburg on 2024-10-29

This Certificate is valid until 2027-10-30.

DNV local unit: Italy/Malta CMC

Approval Engineer: Andreas Koch



for **DNV**

This document has been digitally signed and will therefore not have handwritten signature

Christian Wildhagen

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Job Id: 263.11-004587-6 Certificate No: AMMM000024J

Revision No: 3

Particulars of the approval

Forgings for hull structures and equipment

| Steel type | Grade ³⁾ | Forging method 1) | Max. weight [kg] | Heat treatment condition ²⁾ |
|------------|---------------------------------|-------------------|------------------|--|
| Alloy | NV F550AW, NV F620AW, NV F650AW | OD | 2 500 | QT |

Forgings for shafting and machinery

| Steel type | Grade ³⁾ | Forging method 1) | Max. weight [kg] | Heat treatment condition ²⁾ |
|------------|---|-------------------|------------------|--|
| Alloy | NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A | OD | 2 500 | QT |

Forgings for boilers, pressure vessels and piping systems

| Steel type | Grade ³⁾ | Forging method 1) | Max. weight [kg] | Heat treatment condition ²⁾ |
|------------|---------------------|-------------------|------------------|--|
| Alloy | NV F0.5Mo | OD | 2 500 | NT, QT |
| | NV F1Cr0.5Mo | OD | 2 500 | NT, QT |
| | NV F2.25Cr1MoN | OD | 2 500 | N |
| | NV F2.25Cr1MoQT | OD | 2 500 | QT |

Stainless steel forgings

| Steel type / grade ^{3) 4)} | Forging method 1) | Max. weight [kg] | Heat treatment condition ²⁾ |
|-------------------------------------|-------------------|------------------|--|
| Austenitic stainless | OD | 2 500 | SHT |
| 22Cr duplex stainless | OD | 1 500 | SHT |
| 25Cr duplex stainless | OD | 1 500 | SHT |

Remarks:

- 1) OD: Open die forging
- 2) N: Normalised
 - NT: Normalised and tempered
 - QT: Quenched and tempered
 - SHT: Solution Heat Treated (Solution Annealing)
- 3) Including equivalent grades to other standards
- Stainless steel forgings shall be in accordance with recognized standards, e.g. EN 10222, ASTM A473/A965/A1049 and JIS G 3214. Recognition of other standards is subject to submission to the Society for evaluation

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